

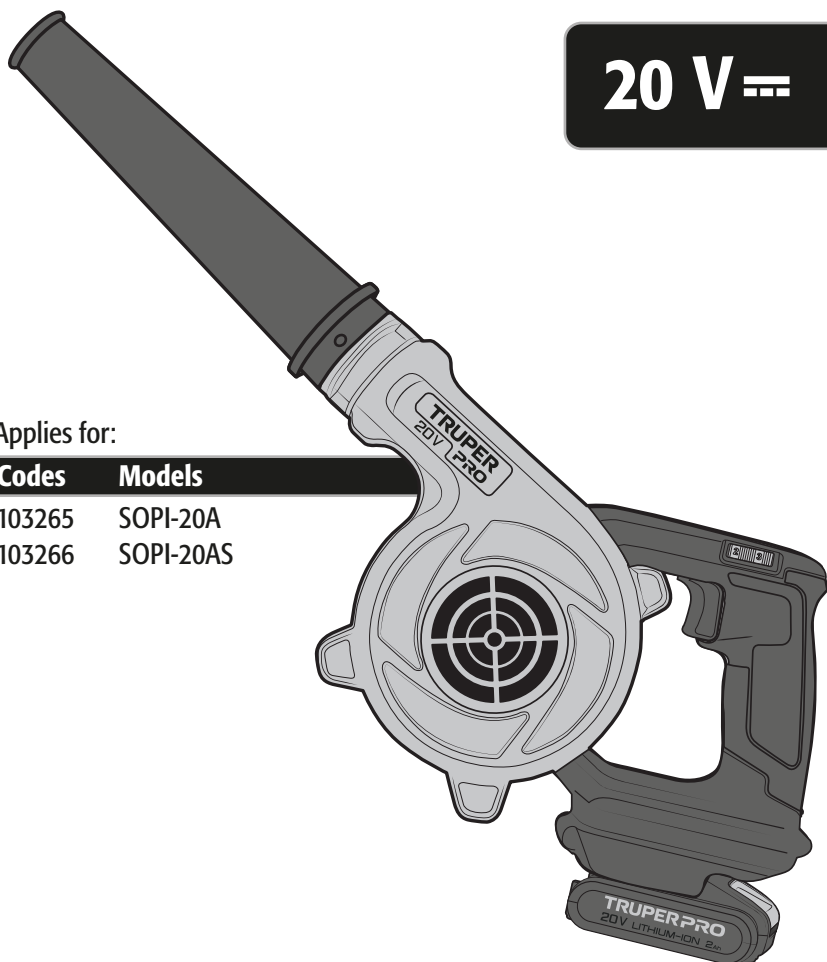
Manual

Cordless workshop blower

20 V 

Applies for:

Codes	Models
103265	SOPI-20A
103266	SOPI-20AS



Read this manual thoroughly
before using the tool.



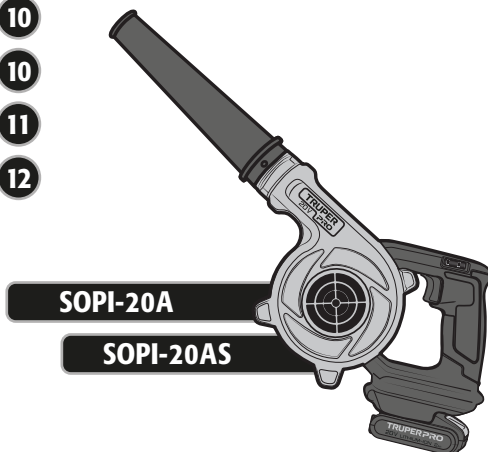
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CAUTION




To get the most out of the tool, extend its lifespan, claim the warranty if necessary, and avoid serious risks or injuries, please read this manual thoroughly before using the tool.

Please keep this manual for future references.

The illustrations in this manual are for reference only and may differ from the real appearance of the tool.



Use and care recommendations.

-  Use the provided charger or the one suggested by TRUPER to charge the battery.
-  Follow the battery usage considerations (page 5).
-  Always keep the vents free from obstruction to ensure proper cooling of the engine.

SOPI-20A		SOPI-20AS	
Code	•	103265	103266
Description	•	Cordless workshop blower	
Voltage	•	20 V ===	
Air flow	•	2 m³/min (72 CFM)	
Air speed	•	143 MPH (230 km/h)	
Speed	•	16 000 r/min	
Noise level	•	82 dB	
Battery	•	20 V === 2 Ah li-ion battery Charging time: 90 min approx.	NOT INCLUDED
Charger	•	Input: Voltage: 127 V~ Frequency: 60 Hz Power: 55 W Output: 11 V === - 21 V === Current: 2 A	NOT INCLUDED
IP rating	•	IPX0	
The power cord grips of the charger used in this product: Type "Y"			
The construction class of the tool is: Class III			
The construction class of the charger is: Reinforced insulation			

⚠ WARNING If the power cable is damaged, it must be replaced by the manufacturer or a TRUPER Service Center to prevent any risk of electric shock or significant accident.

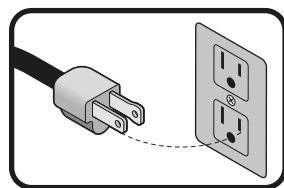
The electrical insulation of this tool is compromised by splashes or spillage of liquids during its operation. Do not expose it to rain, liquids, and/or moisture.



⚠ WARNING Before accessing the terminals, all power circuits must be disconnected.

Power requirements

⚠ WARNING The double-insulated and reinforced insulated tools are equipped with a polarized plug (one prong is wider than the other). This plug fits into any polarized outlet and can only be connected in one way. If the plug does not fit into the outlet, turn it around. If it still does not fit, contact a qualified electrician, or install a polarized outlet. Do not alter the plug in any way. Double insulation eliminates the need for a three-wire grounded power cord or a grounded electrical system.



⚠ WARNING When using an extension cord, make sure to use a gauge sufficient to carry the current your tool will consume. A lower gauge cable will cause voltage drops in the line, resulting in power loss and motor overheating. The following table shows the correct size to be used depending on the cable length and the amperage capacity indicated on the tool's data plate. If in doubt, use the next higher gauge.



Capacity in amperes	Number of conductors	Extension gauge	
		From 6 ft to 49 ft	Greater than 49 ft
From 0 A to 10 A	3 (one to ground)	18 AWG(*)	16 AWG
From 10 A to 13 A		16 AWG	14 AWG
From 13 A to 15 A		14 AWG	12 AWG
From 15 A to 20 A		8 AWG	6 AWG

* It is allowed to use it if the extensions themselves have an overcurrent protection device.
AWG = American Wire Gauge. Reference: NMX-I-195-ANCE.

⚠ WARNING When operating electric tools outdoors, use a **⚡ VOLTECK** grounded extension cord marked as 'Outdoor Use'. These extensions are specially designed for outdoor use and reduce the risk of electric shock.



⚠ WARNING! Read all safety warnings and all instructions listed below carefully. Failure to follow any of them may result in electric shock, fire, and/or serious injury. **Keep the warnings and instructions for future reference.**

Work area

Keep your work area clean and well-lit.



Cluttered and dim areas can lead to accidents.

Do not operate the tool in explosive atmospheres, such as in the presence of flammable liquids, gas, or dust.



The electric tools produce sparks that can ignite flammable material.

Keep children and other individuals at a safe distance while using the equipment.



Distractions can cause loss of control and lead to accidents.

Electrical safety

The tool plug must match the outlet. Never modify a plug. Do not use any type of adapter for grounded tool plugs.



Modified plugs and different outlets increase the risk of electrical shock.

Avoid body contact with grounded surfaces such as pipes, radiators, electric stoves, and refrigerators.

There is an increased risk of electrical shock if the body is grounded.

Do not expose the tool to rain or humid conditions.

Water entering the tool increases the risk of electrical shock.

Do not force the cable. Never use the cable to transport, lift, or disconnect the tool. Keep the cable away from heat, oil, sharp edges, or moving parts.

Damaged or tangled cables increase the risk of electrical shock.

When using a tool outdoors, use a specially designed outdoor extension cord.

Using an appropriate outdoor extension cord reduces the risk of electrical shock.

If using the tool in a damp location is unavoidable, use a power supply protected by a ground fault circuit interrupter (GFCI).

Using a GFCI reduces the risk of electrical shock.

Personal safety

Be alert, watch what you are doing, and use common sense when handling an electrical tool. Do not use it if you are tired or under the influence of drugs, alcohol, or medication.

A moment of distraction while using the tool can cause personal injury.

Use safety equipment. Always wear eye protection.

The use of safety equipment such as safety glasses, dust mask, slip-resistant shoes, helmet, and ear protection in appropriate conditions significantly reduces the risk of personal injury.



Avoid accidental starts. Ensure the switch is in the "off" position before connecting to the power source and/or the battery or transporting the tool.

Carrying power tools with your finger on the switch or connecting power tools with the switch in the "on" position can cause accidents.

Remove any wrenches or adjusting tools before starting the power tool.

Wrenches or tools left on the rotating parts of the tool can cause personal injury.

Do not exceed your range of motion. Keep both feet firmly planted on the ground and always maintain balance.

General safety warnings for power tools



This allows better control of the tool in unexpected situations.

Dress appropriately. Do not wear loose clothing or jewelry. Keep your hair, clothing, and gloves away from moving parts.



Loose clothes, jewelry, or long hair can get caught in moving parts.

If dust extraction and collection devices are available for the tool, check their connections and use them correctly.

The use of these devices reduces risks associated with dust.

Tool use and care

Do not force the tool. Use the appropriate tool for the task at hand.

The right tool performs better and is safer when used at the intended pace.



Do not use the tool if the switch is not functioning.

Any power tool that cannot be turned on or off is dangerous and must be repaired before operation.

Disconnect the tool from the power source and/or battery before making any adjustments, changing accessories, or storing it.

These measures reduce the risk of accidentally starting the tool.

Store the tools out of the reach of children and do not allow them to be handled by individuals unfamiliar with the tools or their instructions.



Power tools are dangerous in untrained hands.

Maintain the tool. Ensure that the moving parts are not misaligned or jammed, and that there are no broken parts or other conditions that may affect its operation. Repair any damage before using the tool.



Many accidents are caused by inadequate tool maintenance.

Keep cutting accessories sharp and clean.

Well-maintained cutting accessories are less likely to jam and easier to control.

Use the tool, its components, and accessories in accordance with these instructions and as intended for the type of tool, in appropriate working conditions.

Using the tool for applications other than those for which it is designed could cause a hazardous situation.

Service

Repair the tool at an Authorized TRUPER Service Center using only identical replacement parts.

To maintain the safety of the tool.

Use and care of the battery-powered tool

Only recharge with the charger specified by TRUPER.

The charger specified for a battery can cause a fire hazard if used with another battery.

Use power tools only with designated batteries.

The use of any other battery may create a risk of injury and fire.



When batteries are not in use, keep them away from other metallic objects such as paper clips, coins, keys, nails, screws, or other small metallic objects that may create a connection from one terminal to another.

Short-circuiting between battery terminals can cause burns or fires.

In severe conditions, battery liquid may spill; avoid contact. If contact occurs, rinse the area with water. If contact with eyes occurs, seek medical assistance. Spilled liquid can cause irritation or burns.

This device is not intended for use by individuals (including children) whose physical, sensory, or mental capabilities are different or reduced, or who lack experience or knowledge, unless they receive supervision or training on operating the device from a person responsible for their safety.

Safety warnings



for the use of cordless blowers



TRUPER
PRO

Batteries and charger

⚠ DANGER • Use only the included TRUPER charger to charge the tool's battery. Using another charger may cause a fire or injury risk.

⚠ DANGER • Use only batteries specifically designed for the tool. Other batteries may pose injury or fire risks.

• Connect the charger only to an alternating current (AC) power supply.

⚠ DANGER • Do not use the charger outdoors.

• Observe the “+/-” polarity when charging.

• Never recharge a leaking battery.

• Do not use batteries or the charger for purposes other than their intended use.

• Do not modify the battery or charger contacts.

• Never expose batteries to temperatures exceeding 122 °F

⚠ DANGER • Never expose batteries to fire, as they may explode.

⚠ CAUTION • Keep batteries away from any metal objects such as clips, coins, keys, nails, screws, or any other object that could cause the terminals to touch; this could cause a short circuit that may result in burns or fires.

⚠ CAUTION • Under extreme conditions, battery liquid may spill. If this happens, avoid any contact. If accidental contact occurs, rinse with plenty of water, followed by lemon juice and vinegar. If the liquid comes into contact with the eyes, rinse with plenty of water for several minutes and seek immediate medical attention. The liquid expelled from batteries may cause irritation or burns.

⚠ CAUTION • To maximize battery life, fully discharge it at least once a month. Do not leave the battery uncharged for more than three months. Always charge the battery to its maximum capacity. Before using the machine for the first time, charge the battery for a minimum of 3 hours.

• Avoid constantly stopping while working with the tool, as this could prevent damage to the battery.

Battery usage considerations

The battery comes DISCHARGED from the factory. It will need approximately 3 hours of charging before use.

• Normal charging temperature is 32 °F to 113 °F. Charging is automatically suspended outside this range until the correct temperature is reached. Normal discharge/operating temperature is 32 °F to 167 °F. If temperatures exceed 167 °F, the electronic control shuts off power to the tool until the temperature returns to the optimal range. If the battery voltage drops below normal during operation, the tool will stop working.

• Allow the charger a 15-minute break between each charge.

• In a warm environment or after prolonged use, the battery may become too hot to recharge. Allow the battery to cool down before attempting to recharge.

Tool/Battery protection system

⚠ CAUTION • The tool is equipped with an automatic system that stops the tool to prolong both its and the battery's lifespan. This occurs in the following cases:

Overload. When the tool is forced, the battery consumes abnormally high current levels. Stop the overload work and restart the tool.

Overheating. Let the tool and battery cool down before restarting.

Overdischarge. The battery level is insufficient. In this case, remove the battery from the tool and charge it.

Before operating the blower

⚠ DANGER • Never use the tool when tired, sick, or under the influence of drugs, alcohol, or medication.

• Wear appropriate clothing when operating the tool: fitted clothing, thick pants, slip-resistant safety boots, heavy-duty protective gloves, ear protection, ANSI Z87.1-compliant safety glasses with side protection, as well as a dust mask or face shield to avoid inhaling harmful residues.



⚠ WARNING • Remove any loose accessories or clothing that could be caught by the motor. Tie back hair so that it is above shoulder level.

• Ensure the tool is in perfect condition. Do not turn it on if it is poorly adjusted or not fully assembled to function safely.

• Ensure the tool is clean, dry, and free from oil.

• Ensure the work area is in an open and well-ventilated space.

• In extreme temperatures, check for ice formations or condensation on the tool.

• Ensure visibility and lighting conditions are adequate for clear vision; otherwise, do not use the tool.

• Use ear protectors when performing services that exceed 85 dB noise levels.



When operating the blower

⚠ WARNING • Make sure the nozzle is not pointing at any person or animal before starting the engine. Never aim the blower at people or animals.

• Hold the blower properly with both feet firmly on the ground.

• Keep the tool away from flammable materials.

• Do not attempt to make adjustments to the tool while the engine is running.

• Do not attempt to remove material stuck inside the tubes or blower with the engine running. Disconnect it before removing the material.

• Be aware of hazards in your environment; the tool's noise may prevent you from noticing them.

After operating the blower

⚠ WARNING • Turn off the engine before resting the tool. DO NOT leave the engine running unattended.

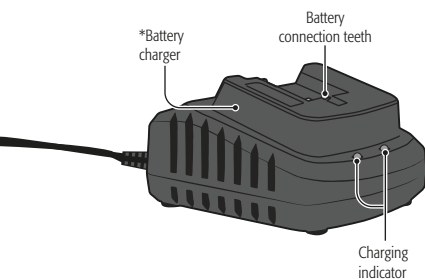
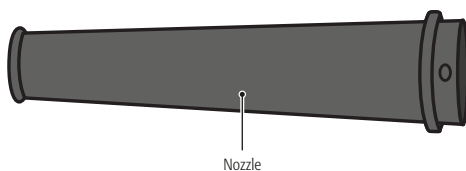
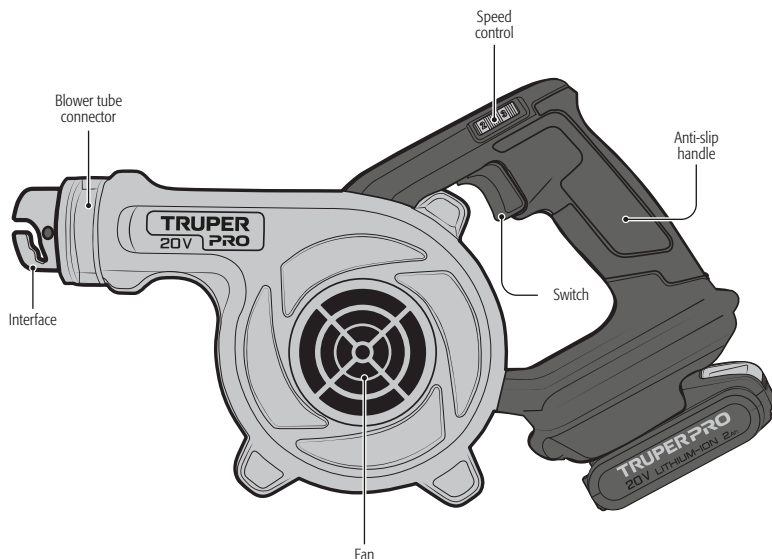
⚠ WARNING • Do not leave the blower running on dirty surfaces or on grass, as it may pick up debris that can later be thrown at the operator or others, causing serious injuries.

⚠ CAUTION • Service and repair of the tool must be carried out only by an Authorized TRUPER Service Center.

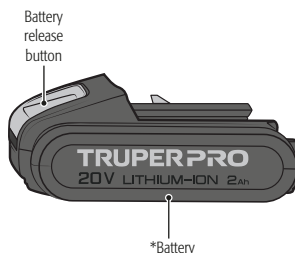
Assembly recommendations

⚠ WARNING • If parts are missing, do not operate the tool until they are replaced. Otherwise, serious personal injuries may occur.

⚠ WARNING • Do not attempt to modify the tool or manufacture accessories not recommended for it. Otherwise, injuries may occur, and the warranty may be voided.



Use only CAR-INA2 charger model



Use only BAT-20A2 battery model

*These accessories are not included with model S0PI-20AS

The blower can be used in the following situations:

1. Home construction (drilling to remove dust, cleaning the workplace, etc.)
2. Computer and factory equipment (removing dust from equipment such as computers, factory machinery, etc.)
3. Home and residential environment (dust removal from security windows, car cleaning, warehouse cleaning, etc.)

Battery charging

1. Plug the charger into a 127 V~ power outlet (the green charge indicator light will turn on).

2. Insert the battery into the charger by sliding it in as shown in the picture. The green light will turn off, and the red light should turn on, indicating that the charging has started.

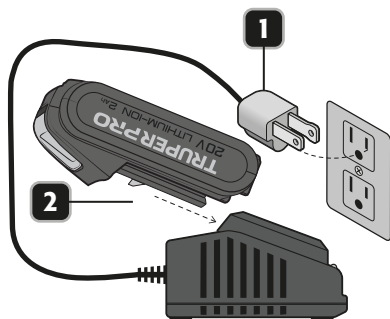
- When the battery is fully charged, the green light will turn on, and the red light will turn off.
- Disconnect the charger from the power once charging is complete.

Battery malfunctions

- If the green light is flashing, it indicates that the battery is delayed due to overheating; wait until the battery temperature is within the appropriate range before charging.

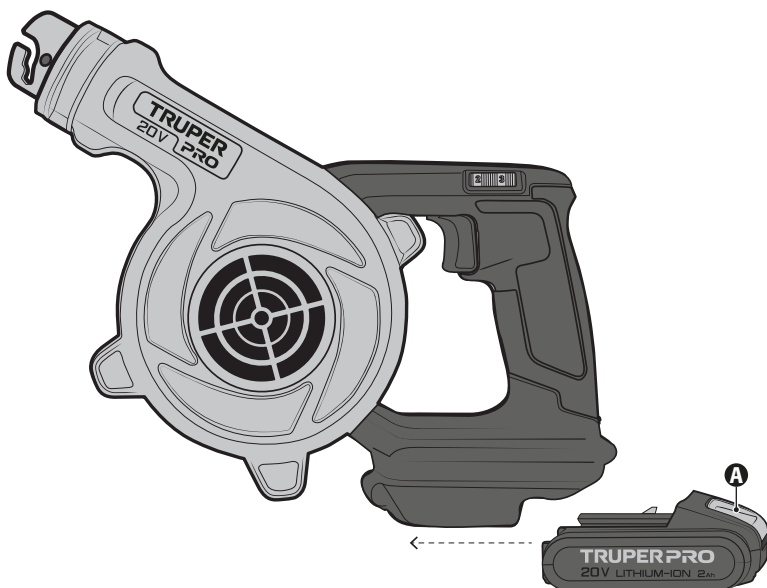
- If the red light remains on beyond the charging time, or if the green light returns after the red light has been on for no more than a couple of seconds, it indicates that the battery is defective; you should replace it or contact an Authorized TRUPER Service Center.

- Check the battery level using the battery indicator light by pressing the button next to the lights.



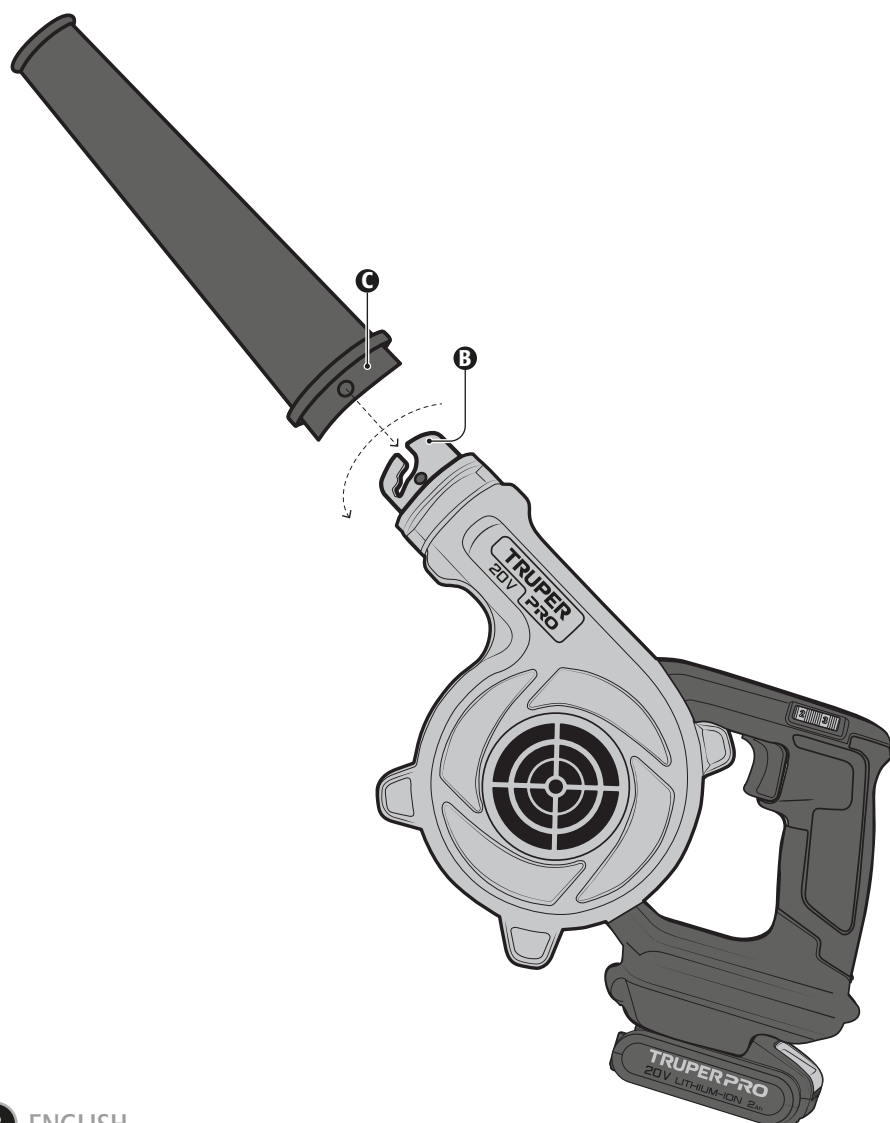
Installing and removing the battery

- To install the battery into the tool handle, align the battery unit with the rails inside the tool handle and slide it into the handle until the battery unit is firmly inserted into the tool; ensure that it does not come out on its own.
- To remove the battery, press the release button (A) and firmly pull the battery out of the tool handle.



Nozzles / Extensions

- To assemble the nozzle, align the internal slots of the female connections (**B**) with the stops of the male connections (**C**), connect and twist to secure the connection.



On/Off

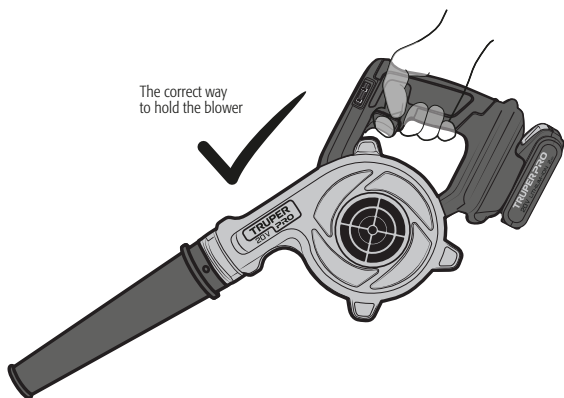
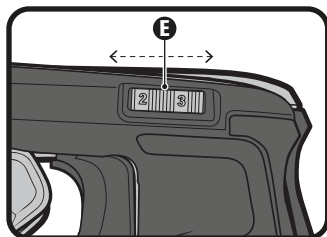
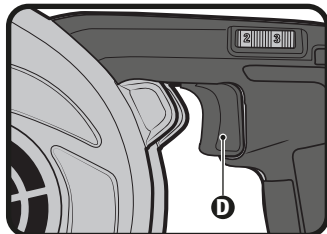
• On

Press the ON/OFF switch (**D**) to start the equipment. Keep the switch pressed for as long as you wish to use the tool.

• Off

To stop using it, release the ON/OFF switch (**D**).

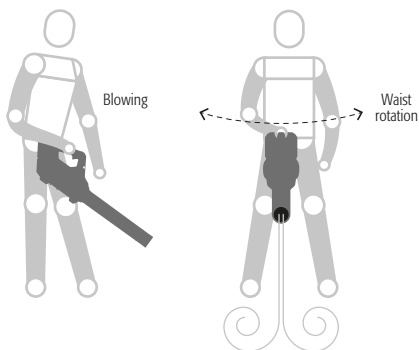
- Turn the speed control (**E**) left and right to adjust the airspeed according to your needs. Level 1 is the lowest gear, suitable for blowing lighter dust, etc. Levels 2 and 3 can be used for blowing and gathering heavier objects.



Operation

- Hold the equipment by the non-slip handle with both feet firmly on the ground and your body well balanced.
- Turn on the equipment with the blower nozzle pointing downwards and away from your feet.
- Perform side-to-side movements by rotating your waist so that the air expelled by the nozzle pushes the debris to be swept.
- Push the debris into a pile.
- To avoid scattering the debris from the pile, blow around the outer edges of the waste pile. Do not blow towards the center of the pile.
- To reduce noise levels, limit the number of blowers used simultaneously.
- Use the blower during reasonable hours to avoid disturbing others with the noise.
- After using the blower, dispose of the waste properly.

⚠ WARNING The tool operates for a few seconds after being turned off. Let the motor come to a complete stop before storing the tool.



Cleaning and care

- Regularly inspect all mounting screws and ensure they are tightened correctly. If any of the screws are loose, tighten them immediately.
- Use a clean, soft cloth to clean the tool. Never use alcohol or detergent. Remove the batteries before cleaning them.
- Never use gasoline, benzene, solvent, alcohol, or similar substances. They could cause discoloration, deformation, or cracks.

Storage

- Store the tool out of reach of children, in a place not exposed to moisture or rain.

Service

Tool servicing should only be carried out at an Authorized TRUPER Service Center. Service and maintenance performed by unqualified persons can be dangerous and may result in personal injury, as well as voiding the product warranty.

Environmental protection

Electrical appliances and batteries should not be disposed of with household waste. Please take this appliance, along with its batteries with the contacts insulated with adhesive fabric, to a recycling center. Check the location of the nearest center in your community.

In the event of any problem contacting an Authorized Truper Service Center, please see our webpage **WWW.TRUPER.COM** to get an updated list, or call our toll-free numbers **800 690-6990** or **800 0187-873** to get information about the nearest Service Center.

AGUASCALIENTES **DE TODO PARA LA CONSTRUCCIÓN**
GRAL. BARRAGÁN #1201, COL. GREMIAL, C.P. 20030,
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BAJA CALIFORNIA **SUCURSAL TIJUANA**
AV. LA ENCANTADA, LOTE #5, PARQUE INDUSTRIAL EL
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AV. ALVARO OBREGÓN #324, COL. ESPERANZA
C.P. 24080 CAMPECHE, CAMP. TEL.: 981 815 2808

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AV. CENTRAL SUR #27, COL. CENTRO, C.P. 30700,
TAPACHULA, CHIS. TEL.: 962 118 4083

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AV. SILVESTRE TERRAZAS #128-11, PARQUE INDUSTRIAL
BAFAR, CARRETERA MÉXICO CUAUHTÉMOC, C.P. 31415,
CHIHUAHUA, CHIH. TEL.: 614 434 0052

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EL MONSTRUO DE CORREGIDORA, CORREGIDORA # 35,
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ORIENTE, C.P. 27278, TORREÓN, COAH.
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SEPTIEMBRE, C.P. 28239, MANZANILLO, COL.
TEL.: 314 332 1986 / 332 8013

DURANGO **TORNILLOS ÁGUILA, S.A. DE C.V.**
MAZURIO #200, COL. LUIS ECHEVERRÍA, DURANGO,
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PARQUE INDUSTRIAL # 1, COL. PARQUE INDUSTRIAL
JILOTEPEC, JILOTEPEC, EDO. DE MÉX. C.P. 54257
TEL.: 761 782 9101 EXT. 5728 Y 5102

GUANAJUATO **CÍA. FERRETERA NUEVO MUNDO S.A. DE C.V.**
AV. MÉXICO - JAPÓN #225, CD. INDUSTRIAL, C.P. 38010,
CELAYA, GTO. TEL.: 461 617 7578 / 79 / 80 / 88

GUERRERO **CENTRO DE SERVICIO ECLIPSE**
CALLE PRINCIPAL MZ.1 LT. 1, COL. SANTA FE, C.P. 39010,
CHILPANCINGO, GRO. TEL.: 747 478 5793

HIDALGO **FERREPRECIOS S.A. DE C.V.**
LIBERTAD ORIENTE #304 LOCAL 30, INTERIOR DE PASAJE
ROBLEDO, COL. CENTRO, C.P. 43600, TULANCINGO,
HGO. TEL.: 775 753 6615 / 775 753 6616

JALISCO **SUCURSAL GUADALAJARA**
AV. ADOLFO B. HORN # 6800, COL. SANTA CRUZ DEL
VALLE, C.P.: 45655, TLAJOMULCO DE ZUNIGA, JAL.
TEL.: 33 3606 5285 AL 90

MICHOACÁN **FIX FERRETERÍAS**
AV. PASEO DE LA REPÚBLICA #3140-A, COL.
EX-HACIENDA DE LA HUERTA, C.P. 58050, MORELIA,
MICH. TEL.: 443 334 6858

MORELOS **FIX FERRETERÍAS**
CAPITÁN ANZURES #95, ESQ. JOSÉ PERDIZ, COL.
CENTRO, C.P. 62740, CUAUTLA, MOR.
TEL.: 735 352 8931

NAVARRIT **HERRAMIENTAS DE TEPIC**
MAZATLAN #117, COL. CENTRO, C.P. 63000, TEPIC, NAY.
TEL.: 311 258 0540

NUEVO LEÓN **SUCURSAL MONTERREY**
CARRETERA LAREDO #300, 1B MONTERREY PARKS,
COLONIA PUERTA DE ANÁHUAC, C.P. 66052, ESCOBEDO,
NUEVO LEÓN, TEL.: 81 8352 8791 / 81 8352 8790

OAXACA **FIX FERRETERÍAS**
AV. 20 DE NOVIEMBRE #910, COL. CENTRO, C.P. 68300,
TUXTEPEC, OAX. TEL.: 287 106 3092

PUEBLA **SUCURSAL PUEBLA**
AV. PERIFÉRICO #2-A, SAN LORENZO ALMECATLA,
C.P. 72710, CUAUHTLACINO, PUE.
TEL.: 222 282 8282 / 84 / 85 / 86

QUERÉTARO **ARU HERRAMIENTAS S.A. DE C.V.**
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SAN LUIS POTOSÍ **FIX FERRETERÍAS**
AV. UNIVERSIDAD #1850, COL. EL PASEO, C.P. 78320,
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SONORA **FIX FERRETERÍAS**
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TEL.: 644 413 2392

TABASCO **SUCURSAL VILLAHERMOSA**
CALLE HELIO LOTES 1, 2 Y 3 MZ. #1, COL. INDUSTRIAL,
2A ETAPA, C.P. 86010, VILLAHERMOSA, TAB.
TEL.: 993 353 7244

TAMAULIPAS **VM ORINGS Y REFACCIONES**
CALLE ROSITA #527 ENTRE 20 DE NOVIEMBRE Y GRAL.
RODRÍGUEZ, FRACC. REYNOSA, C.P. 88780, REYNOSA,
TAMS. TEL.: 899 926 7552

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C.P. 90970, SAN PABLO DEL MONTE, TLAX.
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PRIMAVERA, C.P. 93308, POZA RICA, VER.
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YUCATÁN **SUCURSAL MÉRIDA**
CALLE 33 #600 Y 602, LOCALIDAD ITZINCAB Y MULSAY,
MPIO. UMAN, C.P. 97390, MÉRIDA, YUC.
TEL.: 999 912 2451

Code	Model	Brand
103265	SOPI-20A	TRUPER [®] PRO
103266	SOPI-20AS	

Warranty. Duration: 3 years. Coverage: parts, components and workmanship against manufacturing or operating defects, except if used under conditions other than normal; when it was not operated in accordance with the instructive; was altered or repaired by personnel not authorized by **Truper[®]**. To make the warranty valid, present the product, stamped policy or invoice or receipt or voucher, in the establishment where you bought it or in Corregidora 35, Centro, Cuauhtémoc, CDMX, 06060, where you can also purchase parts, components, consumables and accessories. It includes the costs of transportation of the product that derive from its fulfillment of its service network. . Phone number **800-018-7873**. Made in China. Imported by **TRUPER, S.A. de C.V.** Parque Industrial 1, Parque Industrial Jilotepec, Jilotepec, Edo. de Méx. C.P. 54257, Phone number 761 782 9100.

Stamp of the business. Delivery date:

